

# SAFETY DATA SHEET

## SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1 Product identifier

<b>Product Name</b>	<b>EcoDrill™ 317 Potassium Silicate Solution</b>
Alternative names	Potassium silicate solution (2.6<MR<=3.2)
CAS No.	1312-76-1
EINECS No.	215-199-1

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified use(s)	Additive for oilfield applications.
Uses advised against	None known.

### 1.3 Details of the supplier of the safety data sheet

Company Identification	PQ Corporation P.O. Box 840 Valley Forge PA 19482 USA
Telephone:	+1 610-651-4200
E-Mail (competent person)	sds.uk@pqcorp.com

### 1.4 Emergency telephone number

Emergency Phone No.	+1 800-424-9300
---------------------	-----------------

## SECTION 2: HAZARDS IDENTIFICATION

### 2.1 Classification of the substance or mixture

<b>GHS Classification</b>	H319 : Serious eye damage/irritation Category 2 H315 : Skin corrosion/irritation Category 2
---------------------------	--

### 2.2 Label elements

Hazard pictogram(s)



Signal word(s)	Warning
----------------	---------

Hazard statement(s)	H319: Causes serious eye irritation. H315: Causes skin irritation.
---------------------	---

Precautionary statement(s)	P262: Do not get in eyes, on skin, or on clothing. P280: Wear protective gloves/protective clothing/eye protection/face protection. P303+P361+P353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
----------------------------	--

**2.3 Other hazards**

Dries to form glass film, which can easily cut skin. Spilled material is very slippery. Can etch glass if not promptly removed.

## **SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**

Regulation (EC) No. 1272/2008 (CLP)

Ingredient(s)	%W/W	CAS No.	EINECS No. / REACH Registration	Hazard symbol(s) and hazard statement(s)
Silicic acid, potassium salt ; Potassium silicate	29.1	1312-76-1	215-199-1	H318 : Eye Dam. 1 ; H315 : Skin Irrit. 2 ; H335 : STOT SE 3 ;
Water	70.9	7732-18-5	231-791-2	

## **SECTION 4: FIRST AID MEASURES**

**4.1 Description of first aid measures**

Eye Contact	Irrigate with eyewash solution or clean water, holding the eyelids apart, for at least 15 minutes. Obtain immediate medical attention.
Skin Contact	Wash affected skin with plenty of water. If symptoms develop, obtain medical attention.
Inhalation	Remove patient from exposure, keep warm and at rest. Obtain medical attention.
Ingestion	Do not induce vomiting. Wash out mouth with water and give 200-300 ml (half a pint) of water to drink. Obtain medical attention.

**4.2 Most important symptoms and effects, both acute and delayed**

Alkaline.  
Risk of serious damage to eyes.  
Irritating to skin.  
The toxicity of potassium silicate is dependent on the silica to alkali ratio and on the pH.

**4.3 Indication of any immediate medical attention and special treatment needed**

Obtain immediate medical attention.

## **SECTION 5: FIRE-FIGHTING MEASURES**

**5.1 Extinguishing media**

Suitable Extinguishing Media                      Compatible with all standard fire fighting techniques.  
Unsuitable extinguishing Media                  None known.

**5.2 Special hazards arising from the substance or mixture**

Not applicable. Aqueous solution. Non-combustible.

**5.3 Advice for fire-fighters**

None.

## **SECTION 6: ACCIDENTAL RELEASE MEASURES**

**6.1 Personal precautions, protective equipment and emergency procedures**

Wear suitable protective clothing. Wear eye/face protection.  
See Section: 8.2

**6.2 Environmental precautions**

Do not allow to enter drains, sewers or watercourses. Advise Authorities if spillage has entered water course or sewer or has contaminated soil or vegetation.

**6.3 Methods and materials for containment and cleaning up**

Caution - spillages may be slippery. Contain spillages with sand, earth or any suitable adsorbent material. Transfer to a container for disposal or recovery.

**6.4 Reference to other sections**

See Also Section 8.

## **SECTION 7: HANDLING AND STORAGE**

- 7.1 Precautions for safe handling** Avoid contact with eyes, skin and clothing.  
Avoid generation of mist. Provide adequate ventilation.  
Emergency shower and eye wash facilities should be readily available.  
See Also Section 8
- 7.2 Conditions for safe storage, including any incompatibilities** Storage temperature 0-95° C. Loading temperature 45-95 ° C.  
Provide an adequate bund wall.  
Unsuitable containers: Do not store in aluminum, fiberglass, copper, brass, zinc or galvanized containers.  
See Also Section 10.
- 7.3 Specific end use(s)** Not available.

## **SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

### **8.1 Control parameters**

SUBSTANCE.	Occupational Exposure Limits
Silicic acid, potassium salt	No Occupational Exposure Limit assigned. An exposure limit of 2 mg/m3 (15 min TWA) is recommended by analogy with potassium hydroxide (UK EH40).

- 8.2 Exposure controls** Wear protective equipment to comply with good occupational hygiene practice. Do not eat, drink or smoke at the work place.  
Engineering methods to prevent or control exposure are preferred. Methods include process or personnel enclosure, mechanical ventilation (dilution and local exhaust), and control of process conditions.
- 8.2.1 Appropriate engineering controls**
- 8.2.2 Personal Protection**
- Respiratory protection Wear suitable respiratory protective equipment if exposure to levels above the occupational exposure limit is likely.
- Eye/face protection Chemical goggles (EN 166).
- Skin protection Wear suitable protective clothing and gloves.  
Plastic or rubber gloves. For example EN374-3, level 6 breakthrough time (>480min).  
Wear suitable overalls. For example EN ISO 13982 (dust), EN 14605 (liquid splashes).
- 8.2.3 Environmental Exposure Controls** The primary hazard of potassium silicate is the alkalinity. Avoid release to the environment.

## **SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

### **9.1 Information on basic physical and chemical properties**

Appearance	Liquid . Almost colourless.
Odour	Odourless.
Odour Threshold (ppm)	Not applicable.
pH (Value)	Strongly alkaline. 11-12
Freezing Point (°C)	No data.
Melting Point (°C)	Not applicable.
Boiling Point (°C)	100
Flash Point (°C) [Closed cup]	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	Not applicable.
Explosive Limit Ranges	Not applicable.
Vapour Pressure (mm Hg)	Not applicable.
Vapour Density (Air=1)	No data.
Density (g/ml)	1.39 g/cm3 (20°C), 40.4° Bé, 11.56 lbs/gal

Solubility (Water)	Miscible.
Solubility (Other)	No data.
Partition Coefficient	No data.
Auto Ignition Point (°C)	Not applicable.
Decomposition Temperature (°C)	Not applicable.
Viscosity (mPa. s)	No data.
Explosive properties	Not applicable.
Oxidising Properties	Not applicable.
<b>9.2 Other information</b>	No data.

## **SECTION 10: STABILITY AND REACTIVITY**

<b>10.1 Reactivity</b>	See Section: 10.3
<b>10.2 Chemical stability</b>	Stable.
<b>10.3 Possibility of hazardous reactions</b>	When arc welding vessels containing aqueous solutions of this material, take care to control any explosion risk from hydrogen evolved by electrolysis. Aqueous solutions will react with aluminium, zinc, tin and their alloys evolving hydrogen gas which can form an explosive mixture with air. Can react violently if in contact with acids. Can react with sugar residues to form carbon monoxide.
<b>10.4 Conditions to avoid</b>	Gels and generates heat when mixed with acid. May react with ammonium salts resulting in evolution of ammonia gas. Flammable hydrogen gas may be produced on contact with aluminum, tin, lead, and zinc.
<b>10.5 Incompatible materials</b>	See Section: 10.3
<b>10.6 Hazardous decomposition product(s)</b>	None known.

## **SECTION 11: TOXICOLOGICAL INFORMATION**

<b>11.1 Information on toxicological effects</b>	
<b>Acute toxicity</b>	
Ingestion	All symptoms of acute toxicity are due to high alkalinity. Material will cause irritation. Oral LD50 (rat) >5000 mg/kg bw
Inhalation	Mist is irritant to the respiratory tract. All symptoms of acute toxicity are due to high alkalinity. Inhalation LC50 (rat) >2.06 g/m <sup>3</sup>
Skin Contact	Material will cause irritation. Dermal LD50 (rat) >5000 mg/kg bw
Eye Contact	Material will cause severe irritation. Risk of serious damage to eyes.
<b>Skin corrosion/irritation</b>	Irritating to skin.
<b>Serious eye damage/irritation</b>	Irritating to eyes. Risk of serious damage to eyes.
<b>Sensitisation</b>	Not sensitising.
<b>Mutagenicity</b>	No evidence of genotoxicity. In vitro/in vivo negative.
<b>Carcinogenicity</b>	No structural alerts.
<b>Reproductive toxicity</b>	No evidence of reproductive toxicity or developmental toxicity.
<b>STOT - single exposure</b>	Not classified
<b>STOT - repeated exposure</b>	Not classified. NOAEL oral (rat) 159 mg/kg bw/d
<b>Aspiration hazard</b>	Not classified
<b>Other information</b>	

## **SECTION 12: ECOLOGICAL INFORMATION**

<b>12.1 Toxicity</b>	Fish (Leuciscus idus) LC50 (48 hour) >146 mg/l Aquatic invertebrates: (Daphnia magna) EC50 (24 hour) >146 mg/l
<b>12.2 Persistence and degradability</b>	Inorganic. Soluble silicates, upon dilution, rapidly depolymerise into molecular species indistinguishable from natural dissolved silica.

<b>12.3 Bioaccumulative potential</b>	Inorganic. The substance has no potential for bioaccumulation.
<b>12.4 Mobility in soil</b>	Not applicable.
<b>12.5 Results of PBT and vPvB assessment</b>	Not classified as PBT or vPvB.
<b>12.6 Other adverse effects</b>	The alkalinity of this material will have a local effect on ecosystems sensitive to changes in pH.

### **SECTION 13: DISPOSAL CONSIDERATIONS**

<b>13.1 Waste treatment methods</b>	Discharge of this product to sewage treatment works is dependent on local regulations with regard to pH controls. Dispose of this material and its container to hazardous or special waste collection point. Disposal should be in accordance with local, state or national legislation. Waste material is classified as a RCRA Hazardous waste if it exhibits the corrosive characteristic (pH greater than or equal to 12.5) .
-------------------------------------	--

### **SECTION 14: TRANSPORT INFORMATION**

<b>14.1 UN number</b>	Not applicable.
<b>14.2 Proper Shipping Name</b>	Not applicable.
<b>14.3 Transport hazard class(es)</b>	Not applicable.
<b>14.4 Packing group</b>	Not applicable.
<b>14.5 Environmental hazards</b>	Not classified as a Marine Pollutant.
<b>14.6 Special precautions for user</b>	Unsuitable containers: Aluminium
<b>14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.

### **SECTION 15: REGULATORY INFORMATION**

#### **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

TSCA Inventory Status: Reported/Included.

AICS Inventory Status: Reported/Included.

DSL/NDSL Inventory Status: Reported/Included.

SARA TITLE III: This material is not a listed Toxic Chemical subject to the reporting requirements of SARA Title III §313 and 40 C.F.R. Part 372. Hazard Categories under SARA Title III §§311/312: Acute.

3,0,0

### **SECTION 16: OTHER INFORMATION**

Data referenced in this eSDS is from company-owned information and from data legitimately accessed by PQ Corporation through membership of Industry Consortia or other agreements. This includes data relating to toxicology, ecotoxicology, DNELs, PNECs and other information in this eSDS and its annex.

This SDS was last reviewed: 04/2015

The following sections contain revisions or new statements: 2

## GLOSSARY

H315: Causes skin irritation.

H318: Causes serious eye damage.

H335: May cause respiratory irritation.

STOT SE 3 : Specific target organ toxicity — single exposure Category 3

DNEL : Derived No Effect Level

PNEC : Predicted No Effect Concentration

PBT: Persistent, Bioaccumulative and Toxic

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. PQ Corporation gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. PQ Corporation accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.